

5/27

DART AEROSPACE LTD	Work Order:	23564
Description: Basket Rib	Part Number:	D3166-3
Dwg: D3166 Rev. A1 T/K 04.05.21	Qty:	8
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	KJ	05.06.15	8
2	LB	Cut 3/4" x 3/4" square tubing 120.00" long. Material: 304/316 SS tube 0.063" wall Batch M17774	RF	05.06.17	8
3	LB	Form D3166-3 Basket Hoop as per Dwg D3166 using Bending program 350 BASL. and Folio FT005	PC	05/7/6	8
4	QC6	Inspect Basket Hoop dimensions with template D3166-3-T1 (DT8303)	PC	25/07/19	8
5	LB	Identify and Stock LB Cell	PC	05/07/19	8
6	AC	Cost / part 27.65	RF	05/07/25	8
7	DC	Close W/O 27.411 Inspect Level 21	KJ	05.07.20	8

Rev	Date	Change	Revised By	Approved
A	02.08.23	New issue	KJ RF	KJ

RELEASED
02/08/27 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

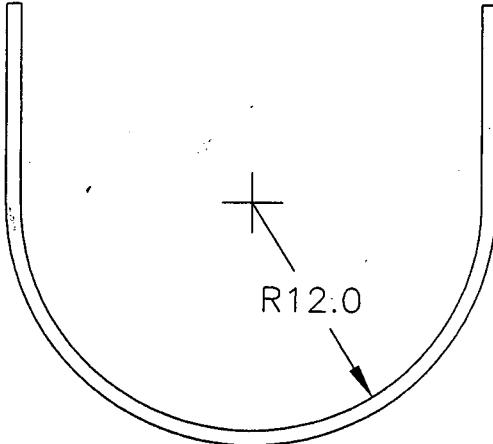
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



COPY ISSUED

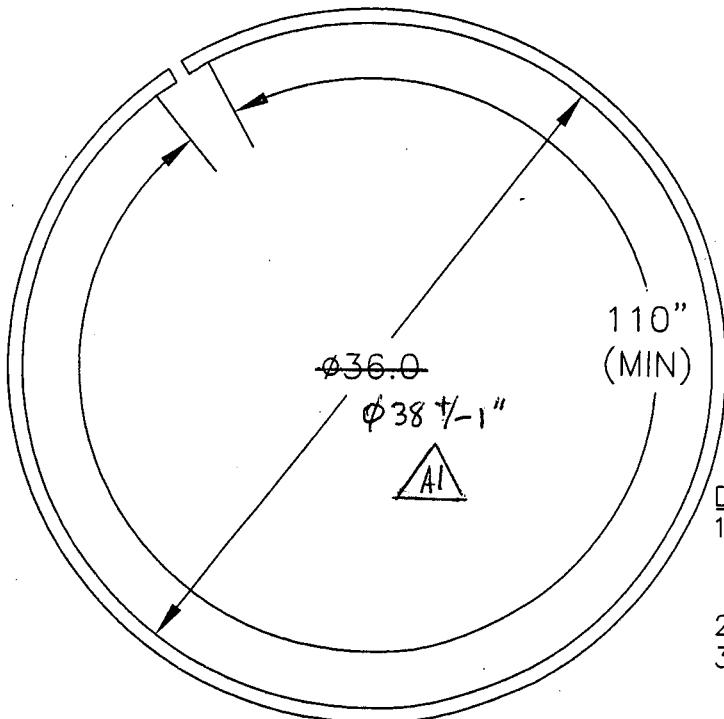
DESIGN #	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED #	APPROVED #	DRAWING NO. D3166
DATE 02.07.10		TITLE BASKET HOOP
A 02.07.10		SCALE NTS
A1 02.07.10 04.04.08		38+/-1 was 36.0

RELEASED
02.08.06

10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 60.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED



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SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 23564

D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 120.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 10, 2005
01:45 pm

Work Order No : 0023564
 Project Name : D3166-3
 Project For : WK527
 Work Order Type : Main
 Main WO Number :
 House Part Number : D3166-3
 Description : Basket Hoop
 Manufactured : Yes
 Amount Req'd : 8
 Amount Done : 0
 Start Date : 06-10-05
 Est Finish Date : 06-30-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Mark Up : 0.000%
 Actual Mark Up : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/ (Loss)	0.00	0.00